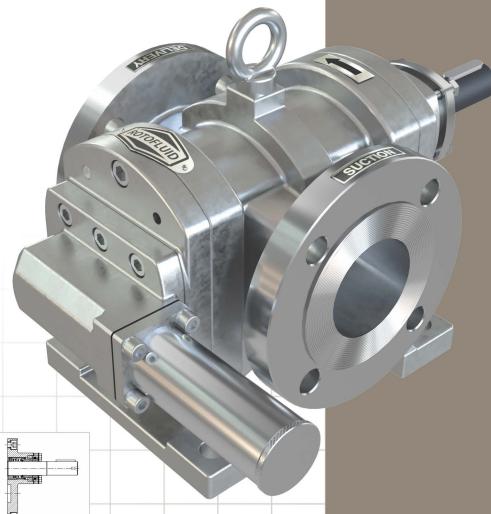
# ROTOFLUI Rotary Gear Pumps SINCE: 1993

# **Perfect Solution**

for Transfer of Corrosive, Hygienic & Viscous Liquid













"Let Our Quality Speak For Itself"

## ADVANCED TECHNOLOGY FOR PUMPING VISCOUS LIQUIDS



Rotary Gear Pumps SINCE: 1993

**ROTOFLUID**® brand Rotary Twin External Gear Pump Model FTMS – heavy duty foot mounting type positive displacement rotary pump. FTMS is all stainless steel (SS-316) with flange (class 150#ASME/ANSI B16.5)

#### **MODEL & PERFORMANCE CHART**

PUMP MODE		C	APACI"	TY	RECOMMENDED MOTOR BHP AT 1440 R.P.M.							
DELIVERY		LPM	M GPM M		Up to 3 kg./cm <sup>2</sup>	Up to 7 kg./cm²	Up to 10 kg./cm <sup>2</sup>					
FTMS - 50	S	15	3.9	0.9	0.5	0.75	1.0					
½" X ½"	М	20	5.2	1.2	0.5	0.75	1.0					
FTMS - 100	S	30	7.9	1.8	1.0	1.5	2.0					
1" X 1"	М	35	9.2	2.1	1.0	1.5						
FTMS - 150	S	60	15.8	3.6	1.5	2.0	3.0					
1½" X 1½"	М	75	19.8	4.5	1.5	2.0	3.0					
FTMS - 200	S	100	26.4	6.0	3.0	5.0	7.5					
2" X 2"	М	125	33.0	7.5	3.0	3.0	7.5					
FTMS - 250	S	150	39.6	9.0	5.0	7.5	10.0					
2½" X 2½"	М	200	52.8	12.0	3.0	7.5						
FTMS - 300	S	250	66.0	15.0	7.5	10.0	12.5					
3" X 3"	М	330	87.1	19.8	7.5	10.0	12.5					
FTMS - 400	S	415	109.6	24.9	12.5	15.0	20.0					
4" X 4"	М	500	132.0	30.0	12.0	13.0	20.0					

### **APPLICATION INDUSTRIES**

- · Oil & Gas Industry
- Steel Plant
- · Paint, Varnish & Ink Industry
- Sugar Industry
- · Pharma Industry
- Chemical Industry

#### **ACCESSORIES**

- Stand and Base Plate
- Product Connecting Flanges
- Motor and Gear Reducers
- Variable Frequency Drives
- Electric Motor Stator
- Couplings

#### SALIENT FEATURES

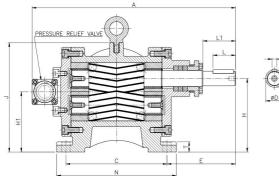
- · Working Pressure upto 10Bar.
- Size from 1/2" to 4" to handle flow from 15LPM to 500LPM.
- · Can handle maximum viscosity 25000CST.
- Designed to handle fluid at temperature 200°C.
- Self-lubricating PTFE coated DU bush bearing type pumps for smooth performance in dry condition.
- The four piece construction in the pump makes it easy to clean & maintain and are designed to handle thinner & thicker or even corrosive liquid having lesser lubricating value.
- The pump is provided with double helical nitrided Gear to give longer life and also it helps to prevent axial and side thrust.
- Sealing options available Gland Packing / Single Mechanical Seal / Oil Seal.
- The pump is provided with pressure relief valve.
- The pump with jacketing construction is provided to felicitate heating of the pump by steam or thermic fluid.
- The pumps direction can be changed clockwise to anticlockwise without opening the pump by changing the position of the relief valve.

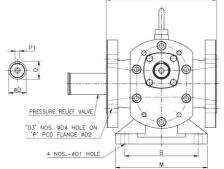
#### LIQUIDS CAN HANDLE

- For firefighting foam pressuring application.
- For machine tools high pressure coolant transfer.
- Heavy viscous liquid transfer application like Molasses, Magma, Soap Solution, Paints, Varnish, Vegetable Oil, Painting Ink, Spent Wash & Cosmetic Products.
- · Non-Corrosive Viscous Chemicals.

# MATERIAL OF CONSTRUCTION

Part	Material
Pump Body	CF8M (SS-316)
Front Cover	CF8M (SS-316)
Back Cover	CF8M (SS-316)
Gland Cover	CF8M (SS-316)
Rotor & Stator Shaft	AISI (SS-316)
Gear	AISI (SS-316)
Bushes	Teflon Coated DU
Wear Plate	Bronze
R.V. Housing	AISI (SS-316)
R.V. Piston	AISI (SS-316)
R.V. AD. Screw	AISI (SS-316)
Sealing	Gland Packing/Mechanical Seal





#### **DIMENSIONAL DRAWING DETAILS**

		DIMENSIONS															"WEIGHT					
PUMP MODEL	OVERALL			MOUNTING								FLANGE				SHAFT					OF PUMP	
	Α	F	J	В	С	Е	Н	H1	ØD1	M	N	Т	ØD2	D3	ØD4	Р	ØD	L	L1	P1	Q	(IN KG)"
FTMS - 050	221	145	123	80	100	75	80	67.5	10	108	128	13	89	4	16	60.3	11.85	26	34	4	13.35	8.0
FTMS - 100	253.5	160	140	90	110	89	90	74.25	10	124	144	15	108	4	16	79.4	15	29	37	5	17	12.0
FTMS - 150	298	180	160	105	130	103	100	80	10	138	164	16	127	4	16	98.4	21	34	44	6	23.5	19.0
FTMS - 200	332	200	174	110	150	117	112	89.5	12	145	185	15	152	4	19	120.7	24	39	54	8	27	25.0
FTMS - 250	369	220	202	130	160	136	132	106	15	165	200	15	178	4	19	139.7	27	44	57	8	30	36.0
FTMS - 300	443	240	238	160	220	149	160	131	18	200	260	22	191	4	19	152.4	32	49	71	10	35	55.0
FTMS - 400	514	280	275	180	270	164	180	145.5	18	220	318	26	229	8	19	190.5	37	54	64	10	40	88.0

<sup>\*</sup> All dimensions are in millimeters. Unless otherwise stated, specifications are subject to change without prior notice as improvements are made from time to time.

Mfgd. by:

An ISO 9001:2015 Certified Company



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